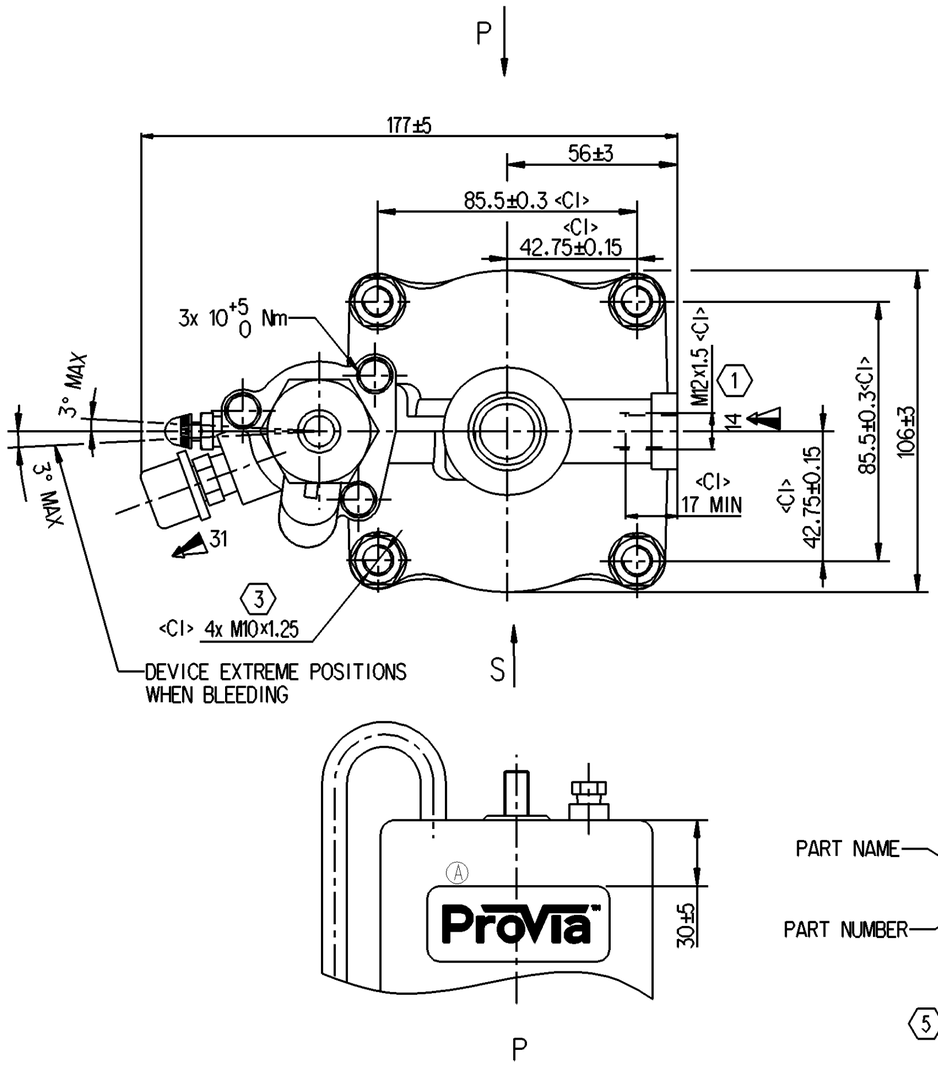
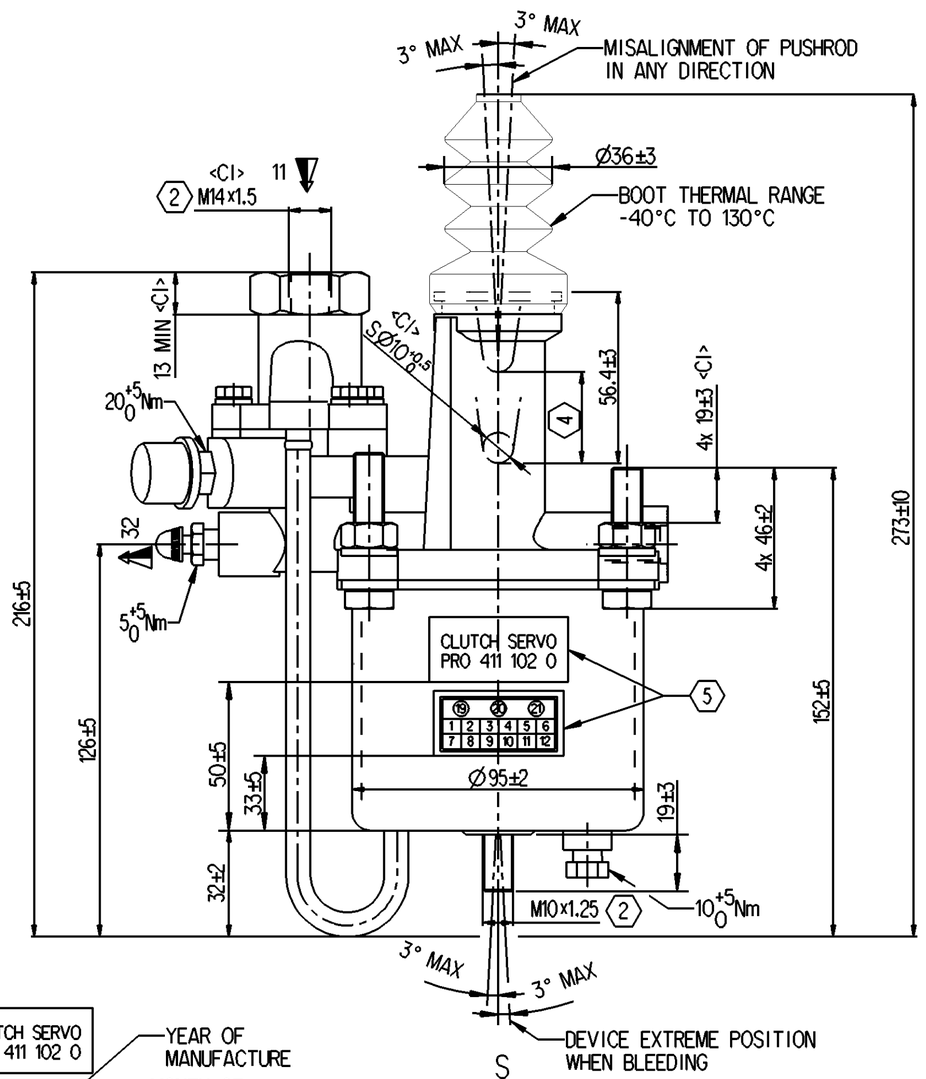
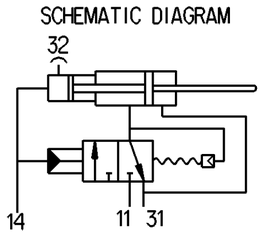
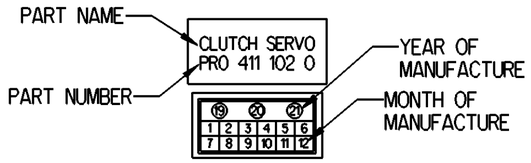
<1> SAFETY CHARACTERISTICS	0
<2> SIGNIFICANT CHARACTERISTICS	0
<CI> CUSTOMER INTERFACE	11

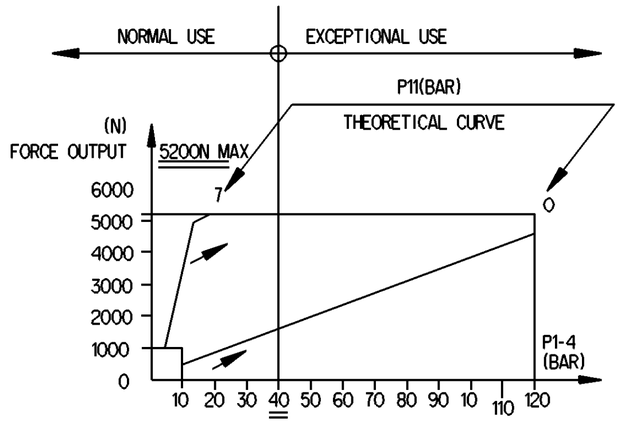








5 STICKER DETAILS



NOTES:
1. HYDRAULIC TANK DIA: Ø22.22mm;
2. AIR TANK DIA: Ø90mm;
3. HYDRAULIC WORKING PRESSURE: 4MPa;
4. HYDRAULIC WORKING PRESSURE MAX: 12MPa;
5. AIR WORKING PRESSURE MAX: 1MPa ;
6. WORKING TEMPERATURE: -40 TO +80°C;
7. MEDIUM: BRAKE OIL, AIR
4 8. STROKE LENGTH: 35±3mm

1 TORQUE 21Nm MAX
2 TORQUE 25Nm MAX
3 TORQUE 44Nm MAX

MARKING OF PORTS
11-AIR INLET
14-OIL INLET
31-AIR EXHAUST
32-BLEED SCREW

General Specification: JED-334-1 , Size ISO 14405 LP						
Further Technical Data: PRO 411 100 0						
Doc. Code: 035			Sheet: 1 To 5			
General Tolerances JED-261						
		Range of Nominal Dimensions (± mm)				
Class 1)		≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400	∠
Fine		0.5	1.0	1.5	2.0	
Medium	X	1.0	2.0	3.0	4.0	±3°
Coarse		2.0	3.5	5.0	6.5	
Tapped Holes acc. -						
1) Tolerance Class Applied Crossmarked						

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Date	Signature
Drawn 2020-09-23	M.P.
Checked 2020-10-06	Yerahachelvan
Expert Thomas Bilsing	

PROVIA

CLUTCH SERVO - 90 mm

Mass	Scale	Material No.	Date of first issue: 2020-04-03		
2.89 KG	NTS	PRO 411 102 0	Doc.Code	Language	Sheet
			005	EN	1/1
Size	CAD System				
A 2	CREO				

ECN-No.	Revision	Techn. Resp.	Replacement for
505802	1x A	5630_AM	-

100mm

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