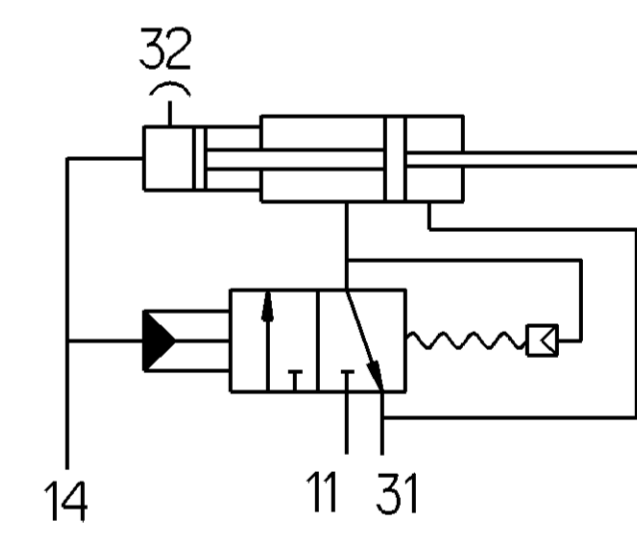


**SCHEMATIC DIAGRAM**

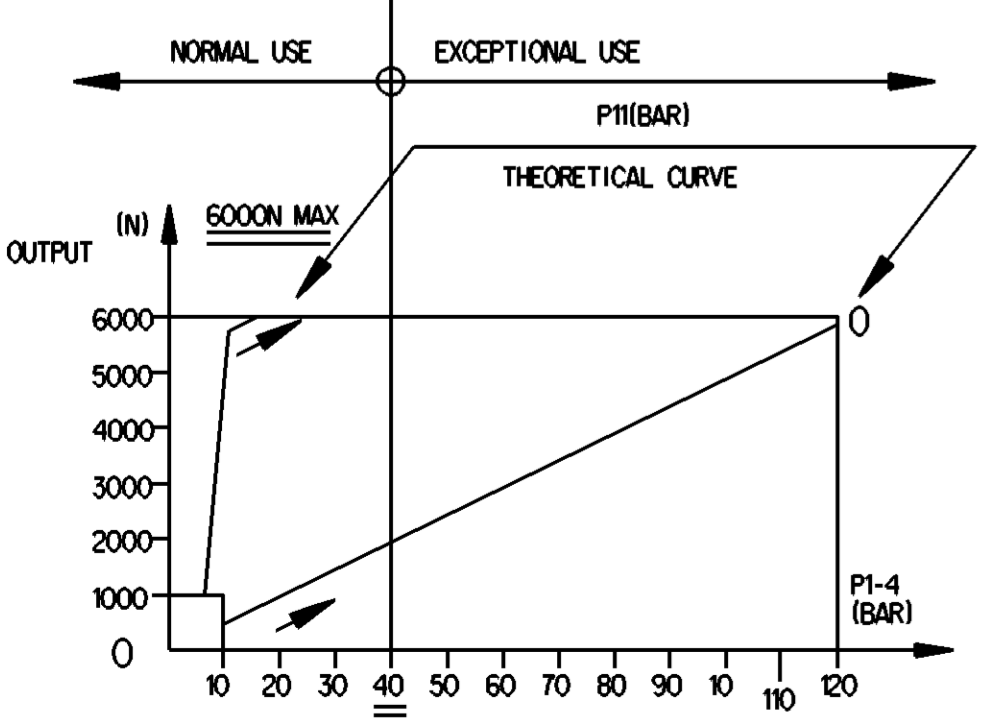
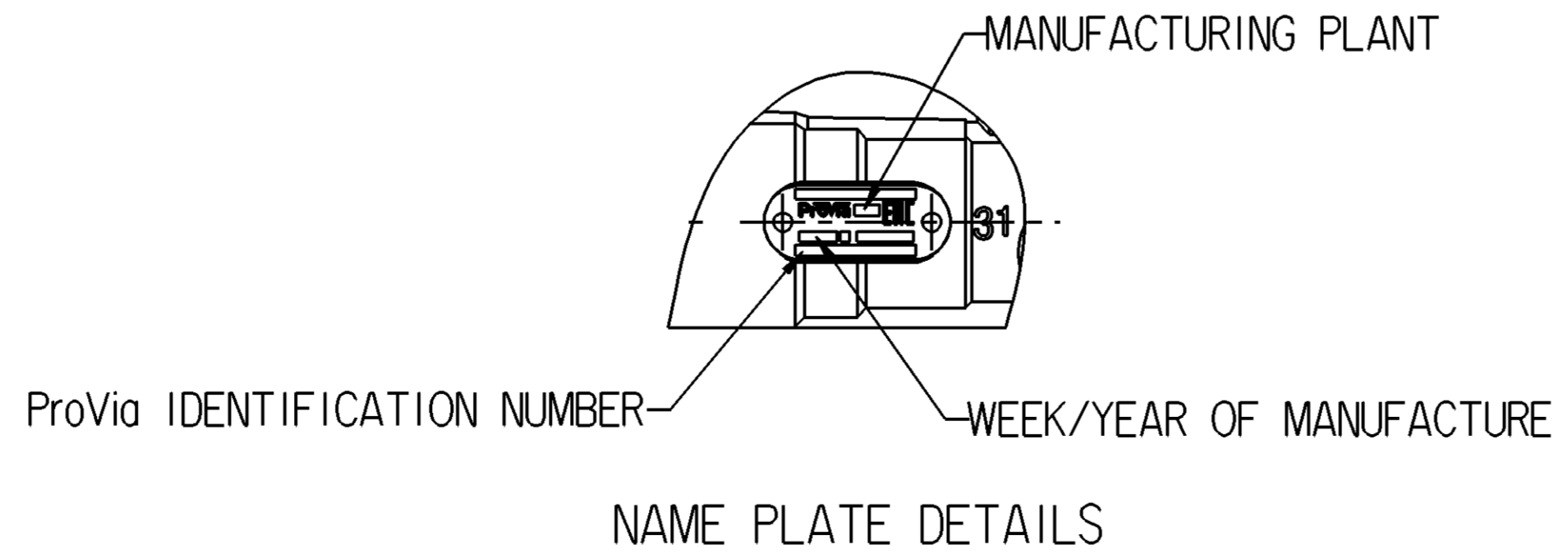


MARKING OF PORTS  
11-AIR INLET  
14-OIL INLET  
31-AIR EXHAUST  
32-BLEED SCREW

**NOTES**

- 1. HYDRAULIC TANK DIA. : Ø22mm
- 2. AIR TANK DIA. : Ø102mm
- 3. HYDRAULIC WORKING PRESSURE : 4MPa
- 4. HYDRAULIC WORKING PRESSURE MAX : 12MPa
- 5. AIR WORKING PRESSURE MAX : 1MPa
- 6. WORKING TEMPERATURE : -40°C ~ +80°C
- 7. WORKING MEDIUM : BRAKE OIL , AIR

- ① TORQUE : 25 Nm MAX
- ② TORQUE : 34 Nm MAX



General Specifications: JED-334-1 - Size ISO 14405 LP Further Technical Data: PRO 411 000 0 Doc. Code: 043 Sheet: 1 To 5			Copyright WABCO® Date: 2019-12-16 Drawn: Sharmugam S Checked: Yerachaelvan Expert: Thomas Blisling																
General Tolerances JED-261 Range of Nominal Dimensions ( ± mm ) Class 1) <table style="display: inline-table; font-size: small;"> <tr><td>≤ 50</td><td>&gt; 50 &amp; ≤ 180</td><td>&gt; 180 &amp; ≤ 400</td><td>&gt; 400</td></tr> <tr><td>±0.05</td><td>±0.07</td><td>±0.10</td><td>±0.15</td></tr> </table>			≤ 50	> 50 & ≤ 180	> 180 & ≤ 400	> 400	±0.05	±0.07	±0.10	±0.15	Material No.: 5630_AM Date of first issue: 2019-05-14 Doc. Code: Language: Sheet:								
≤ 50	> 50 & ≤ 180	> 180 & ≤ 400	> 400																
±0.05	±0.07	±0.10	±0.15																
Class 1) <table style="display: inline-table; font-size: small;"> <tr><td>Fine</td><td>0.5</td><td>1.0</td><td>1.5</td><td>2.0</td></tr> <tr><td>Medium</td><td>1.0</td><td>2.0</td><td>3.0</td><td>4.0</td></tr> <tr><td>Coarse</td><td>2.0</td><td>3.5</td><td>5.0</td><td>6.5</td></tr> </table> Surface Finish: ±3° Size: CAD System Tapped Holes acc. to:			Fine	0.5	1.0	1.5	2.0	Medium	1.0	2.0	3.0	4.0	Coarse	2.0	3.5	5.0	6.5	Mass: 2.7 kg Scale: NTS Material No.: PRO 411 021 0 Date of first issue: 2019-05-14 Doc. Code: Language: Sheet: 005 EN 1/1	
Fine	0.5	1.0	1.5	2.0															
Medium	1.0	2.0	3.0	4.0															
Coarse	2.0	3.5	5.0	6.5															
1) Tolerance Class Applied Crossmarked			Revision: 1 Tech. Resp.: 503356 Replacement for:																

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