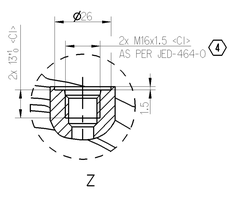
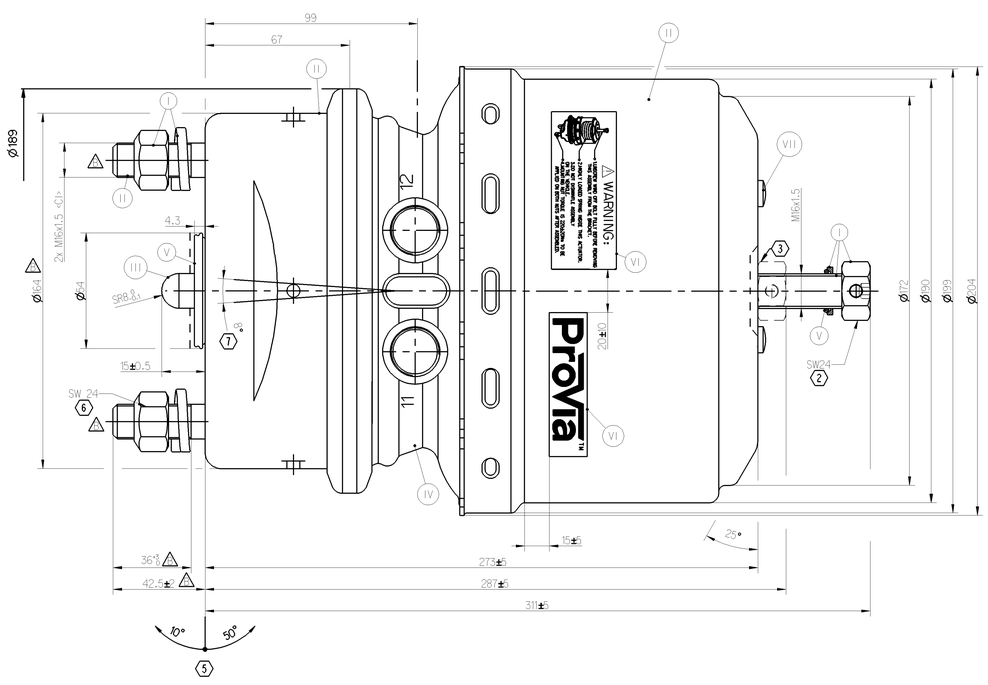
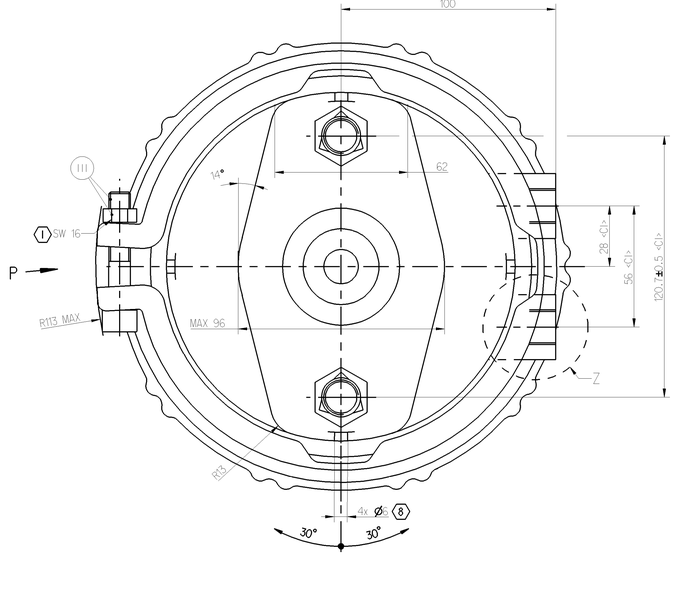
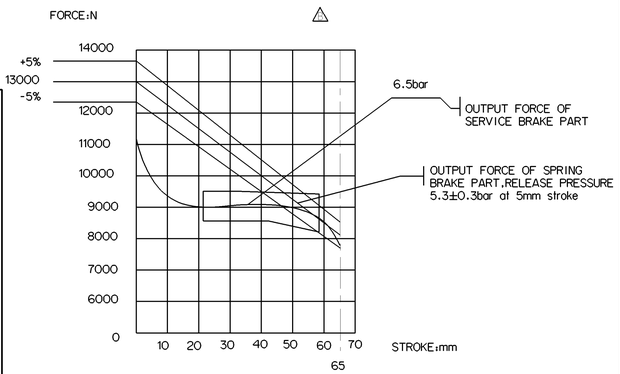
SURFACE PROTECTION	
I	ZINC PLATED WITH CR6+ FREE
II	ELECTRO-PAINTING
III	DACROMET
IV	SURFACE OXIDIZATION
V	RUBBER
VI	STICKERS
VII	BLACKENING

<1> SAFETY CHARACTERISTICS	0
<2> SIGNIFICANT CHARACTERISTICS	0
<CI> CUSTOMER INTERFACE	6

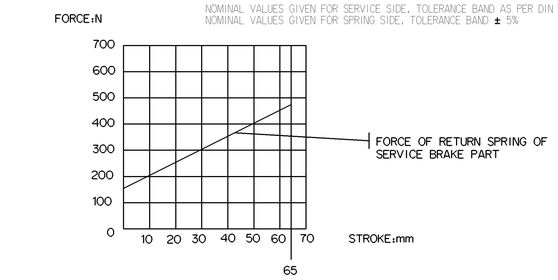








NOMINAL VALUES GIVEN FOR SERVICE SIDE, TOLERANCE BAND AS PER DIN 74060-3
NOMINAL VALUES GIVEN FOR SPRING SIDE, TOLERANCE BAND ± 5%



GRAPHS FOR INFORMATION ONLY

1. TORQUE: ≥35Nm
2. RELEASE POSITION, RELEASING WITH: 80Nm MAX.
3. DRIVING POSITION,TIGHTENING WITH: 25^{+20}_{0}Nm
4. TORQUE: MAX.34Nm
5. ADMISSIBLE INSTALLATION POSITION
6. TORQUE: 210^{0}_{-30} Nm
7. DEFLECTION: 8°MAX AT STROKE:0 mm
8. TO BE INSTALLED WITH LOWER BREATHER HOLE OPEN

TECHNICAL REQUIREMENT:

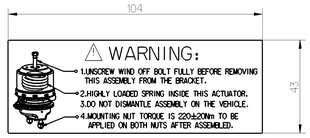
1.STROKE:
SERVICE BRAKE: ≥65mm
SPRING BRAKE: ≥65mm;

2.WORKING PRESSURE:
SERVICE CHAMBER: Pmax 10.2 bar, TEMPORARILY 13 bar;
PARKING CHAMBER: Pmax 8.5 bar, TEMPORARILY 11 bar.

3..WORKING TEMPERATURE: -40°C...+80°C;(-40°F....+176°F)

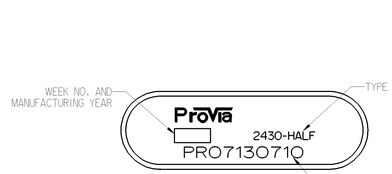
4.THE DRAWING IS AT CAGED CONDITION,THE PARKING CHAMBER WILL BE AT UNCAGED CONDITION DURING SHIPMENT.

5.WORKING MEDIUM: AIR.

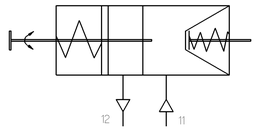


STICKER A

STICKER B



NAME PLATE
VIEW-P



CIRCUIT DIAGRAM

General Specification: ISO 8015, JED-334-1, Size: ISO 14405 LP						
Further Technical Data: PRO 713 080 0						
Doc. Code: 035				Sheet: 1 To 6		
General Tolerances JED-261						
		Range of Nominal Dimensions (in mm)				
Class	t1	≥ 50	> 50 ≤ 180	> 180 ≤ 400	> 400	
Fine		±0.5	±1.0	±1.5	±2	±3°
Medium	X	±1	±2	±3	±4	
Coarse		±2	±3.5	±5	±6.5	
Tapped Holes acc. JED-464						
t1 Tolerance Class Applied Crossmarked						

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Date	Signature	TRISTOP - BRAKE ACTUATOR 24/30	
Drawn			
2023-10-19	Vengatesh		
Checked			
2023-10-20	Manivannan		
Dimensions in mm			
Mass	Scale	Material No.	Date of first issue: 2020-03-17
10 kg	NTS	PRO 713 0710	Doc.Code: 005 / Language: EN / Sheet: 1/1
Size	CAD System		
A 0	CREO	EDM No. 515616 / Revision 10x B / Techn. Resp. 5400_AM / Replacement for	

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